



Material - ASME SA-352 Grade LC3

Standard Specification for Ferritic Steel Castings for Pressure-Containing Parts Suitable for Low Temperature Services

Group - Ferrous Mild Steel Alloys

Sub Group - ASME SA-352 Grade LC3 Ferritic Steel Castings for Pressure-Containing Parts Suitable for Low Temperature Services

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.	Normalising + Tempering or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Nickel	Ni %	3.000 - 4.000		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	485 - 655
-	-	-	Yield Strength in Mpa	275 min.
-	-	-	Elongation in %	24 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J31550	UNS	USA	Casting
1.5638	DIN	Germany	Casting
1.5638	EN	European Union	Casting
503-490	BS	British	Forging
AM8Ni14	UNE	Spain	Casting
G12Ni14	UNI	Italy	Casting
A352 LC3	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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